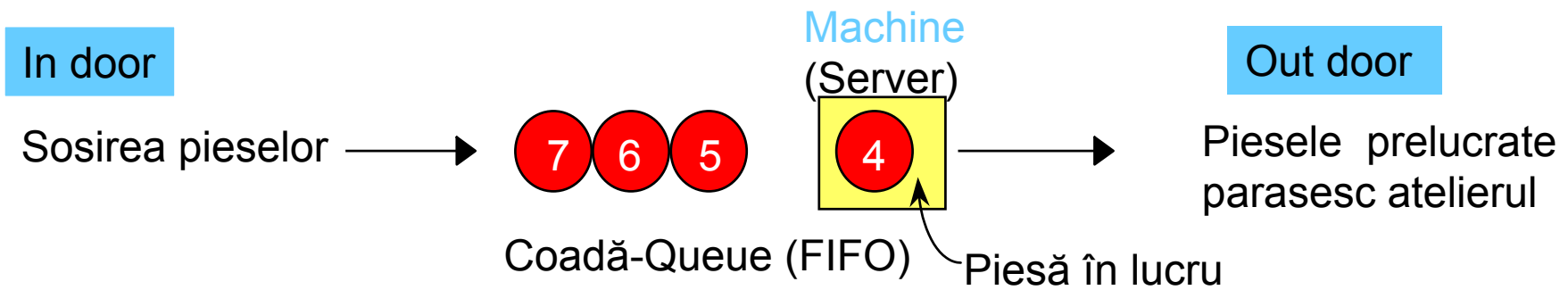
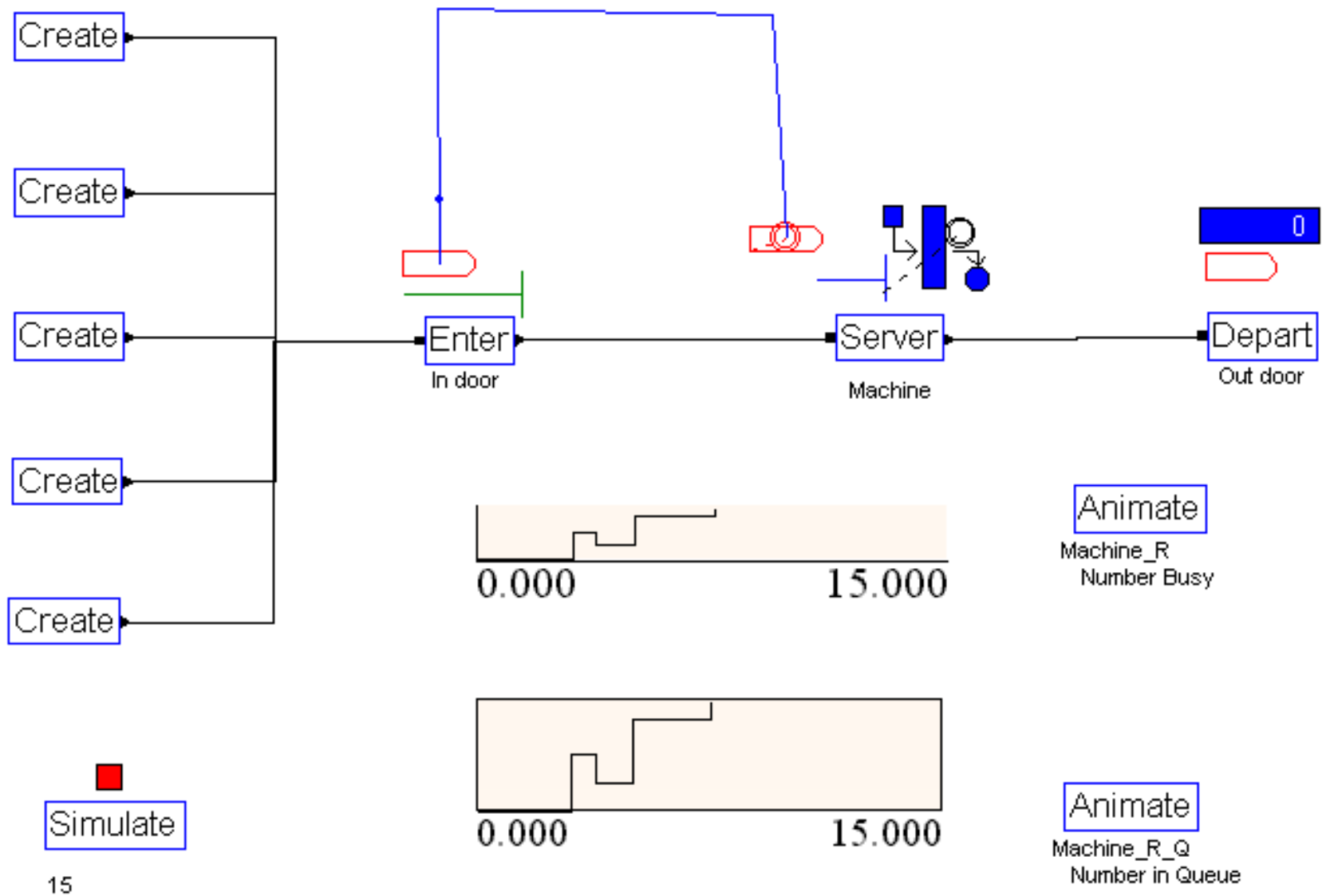


# Exemplul simplu (introdactiv)



## Datele pentru model

- Timpul la sosire : 0.00, 6.84, 9.24, 11.94, 14.53
- Timpul de prelucr.: 4.58, 2.96, 5.86, 3.21, 3.11
- Se face analiza după ce au trecut 15 minute (timp de simulare)



**Create** [?] [X]

Next Label:

Batch Size:

First Creation:

Time Between:  ▼

Max Batches:

Mark Time Attribute:  ▼

Assignments:

Attribute, timp\_prel, 4.58

<End of list>

Picture      Initial Picture:

Picture Set       ▼

None

**Assignments** [?] [X]

Assignment Type

Atttribute

Variable

Rate

Level

Other  
(Station, Sequence, Jobstep, etc.)

Attribute:  ▼

Value:

**Enter** [?] [X]

Enter Data

Label:

Station

Station Set

Unload:

Release Resource

Free Transporter

Exit Conveyor

None

Leave Data

Next Label:

**Server** [?] [X]

Enter Data

Label:  Station: Machine

Server Data

Resource:    
Capacity Type:    
Capacity:   
 Resource Statistics  
Process Time:

Leave Data

Route  
 Connect  
Next Label:

**Depart** [?] [X]

Enter Data

Label:

Station    
 Station Set

Count

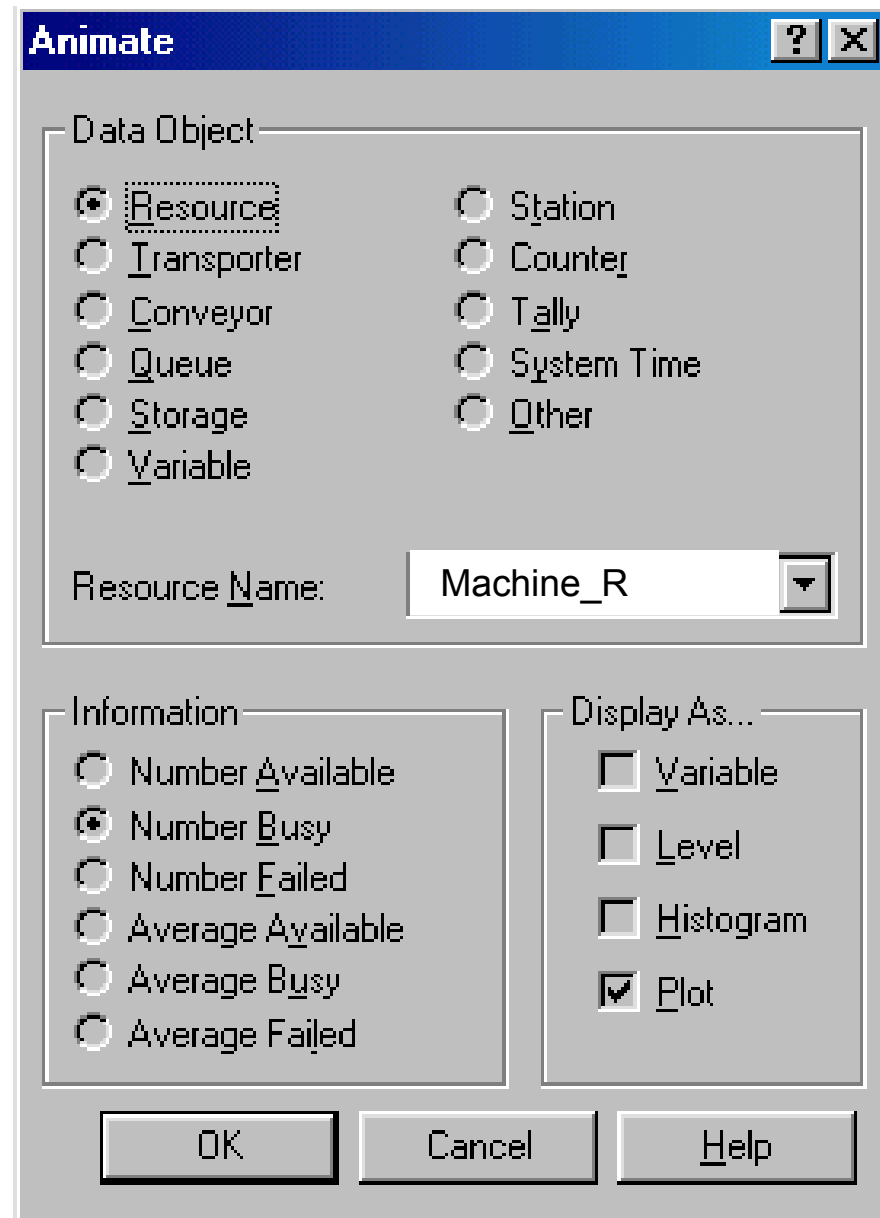
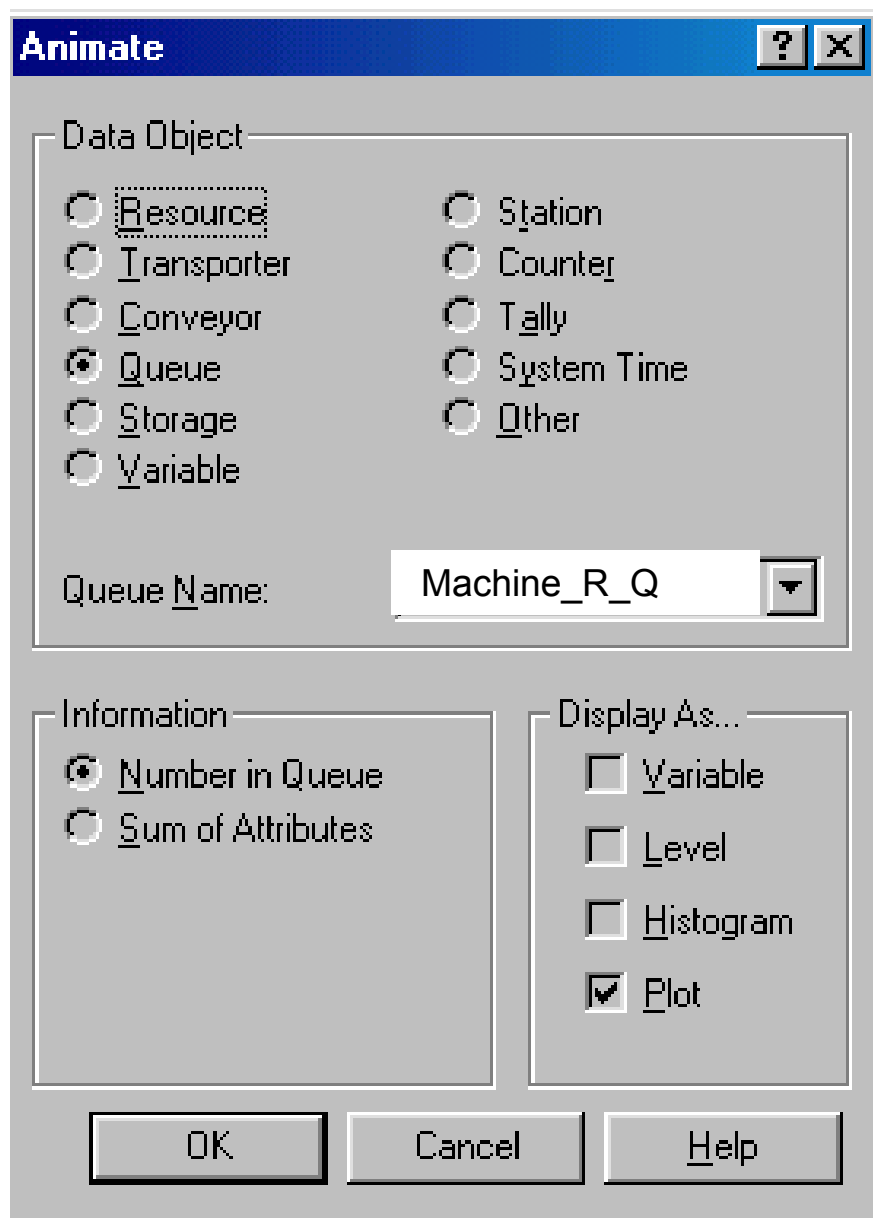
Individual Counter  
 Counter Set Member  
 None

Counter:

Increment:

Tally

Individual Tally  
 Tally Set Member  
 None





**Simulate** [?] [X]

Project

Title:

Analyst:

Date:

Replicate

Number of Replications:

Beginning Time:

Length of Replication:

Terminating Condition:

Between Replications...

Initialize System

Initialize Statistics

Warm-Up Period:

ARENA Simulation Results  
 adrian - License #9400000

Summary for Replication 1 of 1

Project: Run execution date : 3/ 3/2002  
 Analyst: Model revision date: 3/ 3/2002

Replication ended at time : 15.0

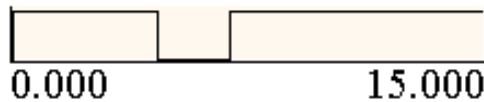
TALLY VARIABLES

Identifier	Average	Half Width	Minimum	Maximum	Observations
Machine_R_Q Queue Time	.18667	(Insuf)	.00000	.56000	3

DISCRETE-CHANGE VARIABLES

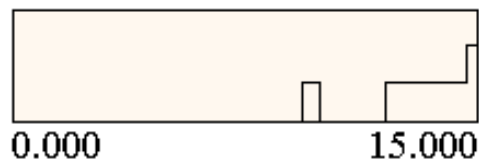
Identifier	Average	Half Width	Minimum	Maximum	Final Value
Machine_R Busy	.84933	(Insuf)	.00000	1.0000	1.0000
# in Machine_R_Q	.27267	(Insuf)	.00000	2.0000	2.0000
Machine_R Available	1.0000	(Insuf)	1.0000	1.0000	1.0000

COUNTERS



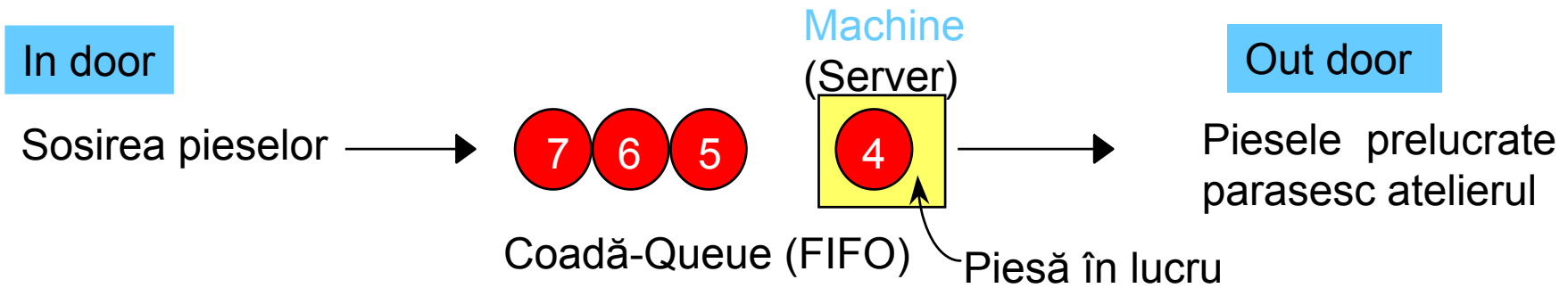
Animate

Machine\_R  
Number Busy



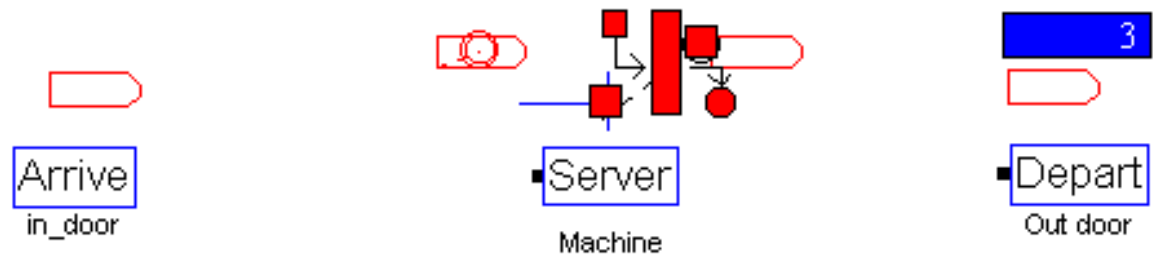
Animate

Machine\_R\_Q  
Number in Queue

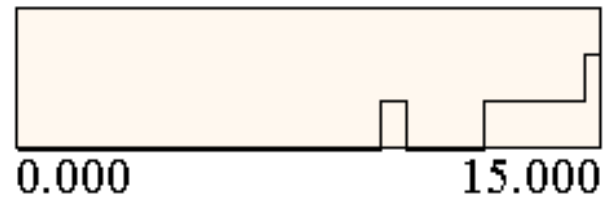


## Datele pentru model


- Timpul la sosire :distribuție exponențială  $\exp(5)$
- Timpul de prelucr.: distribuție normală  $\text{norm}(4,1)$
- Se face analiza după ce au trecut 15 minute (timp de simulare)



Animate  
Machine\_R  
Number Busy



Animate  
Machine\_R\_Q  
Number in Queue

  
Simulate

15

**Arrive** [?] [X]

Enter Data

Station  Station Set

Station: in\_door

Station... Options...

---

Arrival Data

Batch Size: 1

First Creation:

Time Between: EXPO( 5)

Max Batches:

Mark Time Attribute:

Assign... Animate...

---

Leave Data

Tran Out... Count...

Route  StNm  Seg  Expr

Connect

Station: Machine

Route Time: 0.

OK Cancel Help

**Server 1** [?] [X]

Enter Data

Label: Station: Machine

Tran In...

---

Server Data

Resource: Machine\_R

Capacity Type: Capacity

Capacity: 1

Resource Statistics

Process Time: norm(4,1)

Options... Resource... Queue...

Animate...

---

Leave Data

Tran Out... Count...

Route  StNm  Seg  Expr

Connect

Station: Out door

Route Time: 0.

OK Cancel Help

ARENA Simulation Results  
 adrian - License #9400000

Summary for Replication 1 of 1

Project: Run execution date : 3/ 3/2002  
 Analyst: Model revision date: 3/ 3/2002

Replication ended at time : 15.0

TALLY VARIABLES

Identifier	Average	Half Width	Minimum	Maximum	Observations
Machine_R_Q Queue Time	.91693	(Insuf)	.00000	2.9723	4

DISCRETE-CHANGE VARIABLES

Identifier	Average	Half Width	Minimum	Maximum	Final Value
Machine_R Busy	.82448	(Insuf)	.00000	1.0000	1.0000
# in Machine_R_Q	.27617	(Insuf)	.00000	2.0000	1.0000
Machine_R Available	1.0000	(Insuf)	1.0000	1.0000	1.0000

COUNTERS

